



Graver Technologies

Filtration | Separation | Purification

## MBF™ Melt Blown Filter Series

### Melt Blown Filters

An economical, disposable, filter element that can be used in a wide range of applications. The MBF depth filter is constructed of 100% polypropylene media for chemical compatibility with a variety of process fluids.

### Filter Features-Benefits

- Available in nominal ratings from 1 to 75 microns
- Graded pore construction for long on-stream life
- Melt blown media resists dirt unloading as differential pressure increases
- Non-shedding, fibrous center core
- High dirt holding capacity
- FDA listed polypropylene media
- Economical depth filtration
- Thermal bonded endcaps optional
- Free of binders, adhesives and surfactants

### Applications

- Food & beverage
- Aqueous solutions
- Chemicals
- Blowdown post filter
- Wastewater
- Rad waste
- Magnetic tape coatings
- RO Prefilters
- Ink

### Filter Specifications

Media: Polypropylene

End caps: Polypropylene

Gaskets/O-Rings: Silicone, Viton, EPDM, Buna-N

Micron ratings: 1, 3, 5, 10, 20, 30, 50, 75µm

### Dimensions and Operating Parameters

Typical nominal lengths: 9.75", 10", 20", 30", 40" (24.8, 25.4, 50.8, 76.2, 101.6 cm) Other lengths available

Outside diameter: 2.5" (6.35 cm), 2.75" (6.99 cm) Endcapped

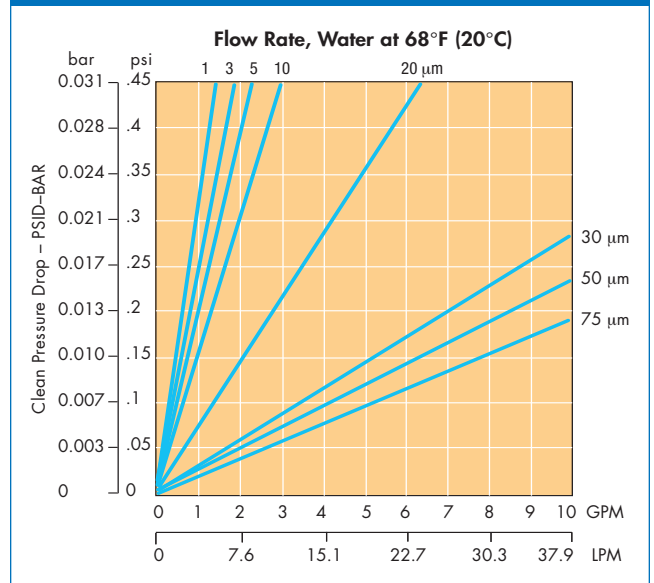
Inside diameter: 1.0" (2.54 cm)

Maximum differential pressure: 50 psid @ 70 °F (3.45 bar @ 21°C) 25 psid @ 140 °F (1.72 bar @ 60°C)

Recommended change-out pressure for disposal: 35 psid (2.4 bar)



### MBF FLOW RATE VS PRESSURE DIFFERENTIAL



### FDA listed materials

All polypropylene material used in manufacturing complies with the regulations of the Food and Drug Administration (FDA) title 21 of the Code of Federal Regulations Sections 174.5, 177.1520, and 177.1630, as applicable for food and beverage contact.

MBF Nomenclature Information				
<b>MBF</b>	<b>10</b>	<b>-20</b>	<b>N</b>	<b>N</b>
Filter Type MBF Series Filters		Nominal Length (inches)		Gasket or O-Ring
		-9.75		<b>S</b> Silicone
		-10		<b>B</b> Buna-N
		-19.5		<b>E</b> EPDM
		-20		<b>V</b> Viton
		-29.25		<b>T</b> Teflon encap. Viton (O-Rings only)
		-30		<b>N</b> None
		-39		
		-40		
Retention Rating (microns)				
1				
3				
5				
10				
20				
30				
50				
75				
			<b>End Configuration</b>	
			<b>P</b> Double Open End (hard endcaps)	
			<b>P2</b> 226/Flat Single Open End	
			<b>P3</b> 222/Flat Single Open End	
			<b>P6</b> Self-Seal Spring on One End	
			<b>P7</b> 226/Fin Single Open End	
			<b>P8</b> 222/Fin Single Open End	
			<b>PX</b> Extended Core	
			<b>N</b> None (Cut ends)	
			<b>DBG</b> Direct Bond Gaskets	

Example: MBF 10-20 NN

### For more information

Graver Technologies Customer Service: **1-888-353-0303**

Technical Support: **1-800-510-0932**

E-mail us at **info@gravertech.com**

Graver Technologies Europe (UK): **+44-1424-777791**

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### DISTRIBUTED BY:



**Pureworld Solutions Inc.**

**Vancouver Office:**  
4916 River Reach,  
Delta, BC, V4K 4A4

**T: 604-878-8092**  
[info@pureworld.ca](mailto:info@pureworld.ca)  
[www.pureworld.ca](http://www.pureworld.ca)



**Graver Technologies**

200 Lake Drive  
Glasgow,  
DE 19702 U.S.A.

302- 731-1700  
800- 249-1990  
Fax 302-369-0938

e-mail: [info@gravertech.com](mailto:info@gravertech.com)  
web site: [www.gravertech.com](http://www.gravertech.com)

